



WELDING CERTIFICATE

Certificate No.: 0408-CPR-TA03306

Manufacturer	Constructiebedrijf Ivens NV Noorderlaan 710 2040 Antwerpen, Belgium
Factories	Constructiebedrijf Ivens NV Noorderlaan 710 2040 Antwerpen, Belgium
Standard	EN 1090-1:2009+A1:2011 EN 1090-2:2018
Execution Classes	Up to EXC 3
Welding Processes (According to ISO 4063)	141 – Tungsten Inert Gas Welding 136 – Metal Active Gas Welding (Flux Cored) 135 – Metal Active Gas Welding 121 – Submerged Arc Welding 111 – Manual Metal Arc Welding
Parent Metals	1.1; 1.2 acc. to CEN ISO/TR 15608 and EN 1090-2, Table 2 and 3 8 acc. to CEN ISO/TR 15608 & EN 1090-2, Table 4
Responsible Welding Coordinator	Mr. Jan Jochems, born 02/10/1965, (C) acc. to EN 1090-2, 7.4.3
Deputies	Mr. Thomas Collier, born 18/07/1989, (C) acc. to EN 1090-2, 7.4.3
Confirmation	It is confirmed that all procedures for the execution and supervision of welding work are available.
Remarks	This welding certificate is only valid within the scope of and in connection with FPC Certificate No.: 0408-CPR-TA03306
Valid from	11.12.2019 (first day of issue)
Next Surveillance	10.12.2022

Leonding

PLACE

16.12.2021

DATE

Mastnak Alexander

Dipl. Ing.

CERTIFICATION BODY



TÜV AUSTRIA SERVICES GMBH
Deutschstraße 10
A-1230 Wien

Online Verification





CERTIFICATE

of conformity
of the factory production control

No.: 0408-CPR-TA03306

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9th March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

Components for Steel structures

harmonised Standard	execution class	declaration method
EN 1090-1:2009+A1:2011	Load bearing Steel components with corrosion protection and structural design up to EXC 3 acc. EN 1090-2	2 acc. Tab. A.1 of EN 1090-1

produced by or for

Constructiebedrijf Ivens NV
Noorderlaan 710
2040 Antwerpen, Belgium

and produced in the manufacturing plant (s) (additions on page 2)

Constructiebedrijf Ivens NV
Noorderlaan 710
2040 Antwerpen, Belgium

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard (s)

EN 1090-1:2009+A1:2011

under system 2+ are applied and that

**the factory production control fulfills all the prescribed requirements
set out above.**

This certificate was first issued on **11.12.2019** and will remain valid as long as the test methods and/or factory production control requirements included in the harmonized standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly. The next surveillance is due on **10.12.2020**.

Leonding
PLACE

23.11.2019
DATE

Mastnak Alexander DI
CERTIFICATION BODY

**TÜV AUSTRIA
SERVICES GMBH**
Deutschstraße 10
A-1230 Wien



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